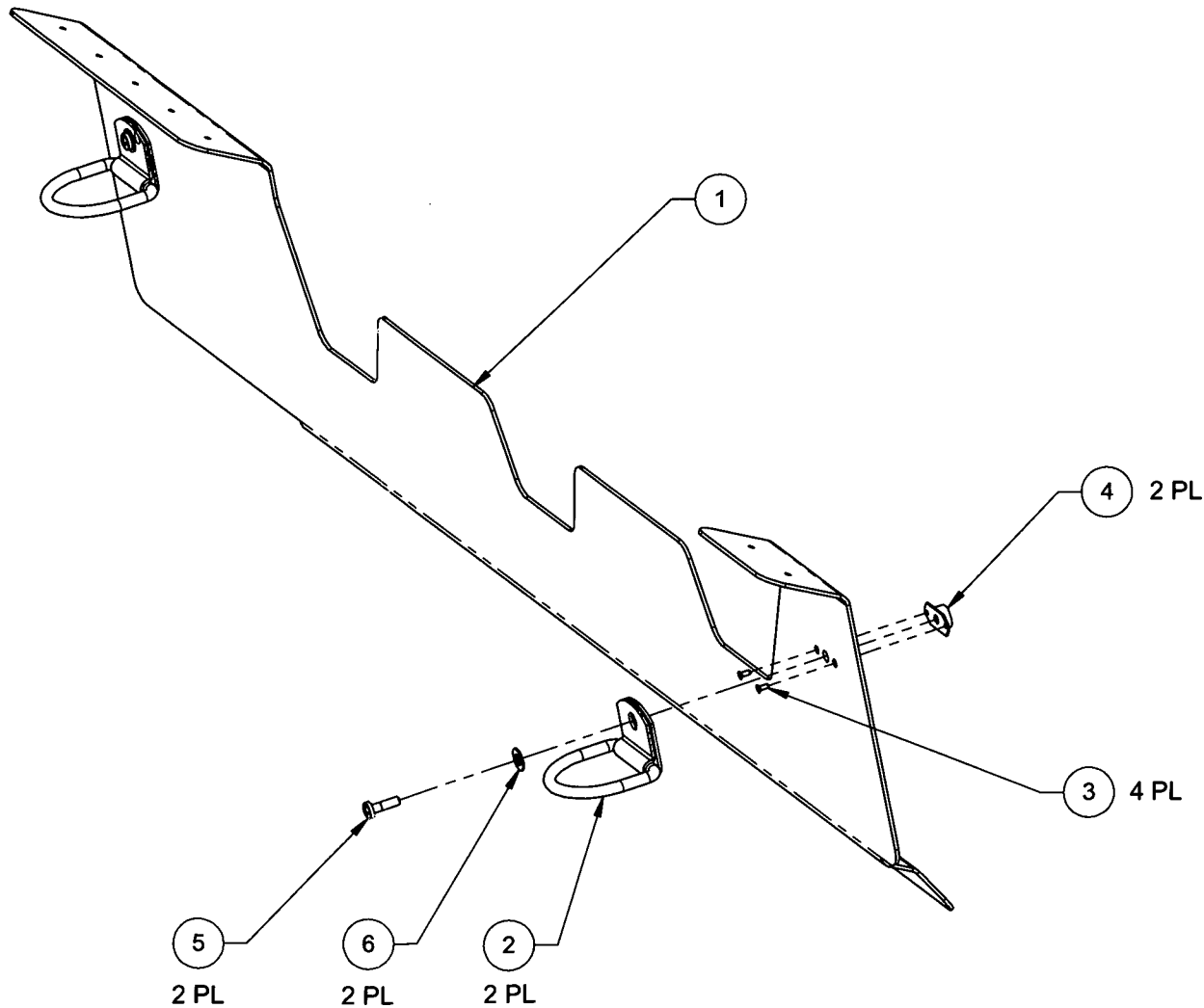


ITEM	QTY -041	P/N	DESCRIPTION
	X	D5396-041	NET BRACKET ASSY LH
1	1	D5396-1	NET BRACKET LH
2	2	D5397-1	D RING
3	4	MS20426AD3-4	RIVET, SOLID, CSK
4	2	MS21059L4	NUTPLATE
5	2	MS27039-4-10	SCREW, PAN-HEAD
6	2	NAS1149F0432P	WASHER



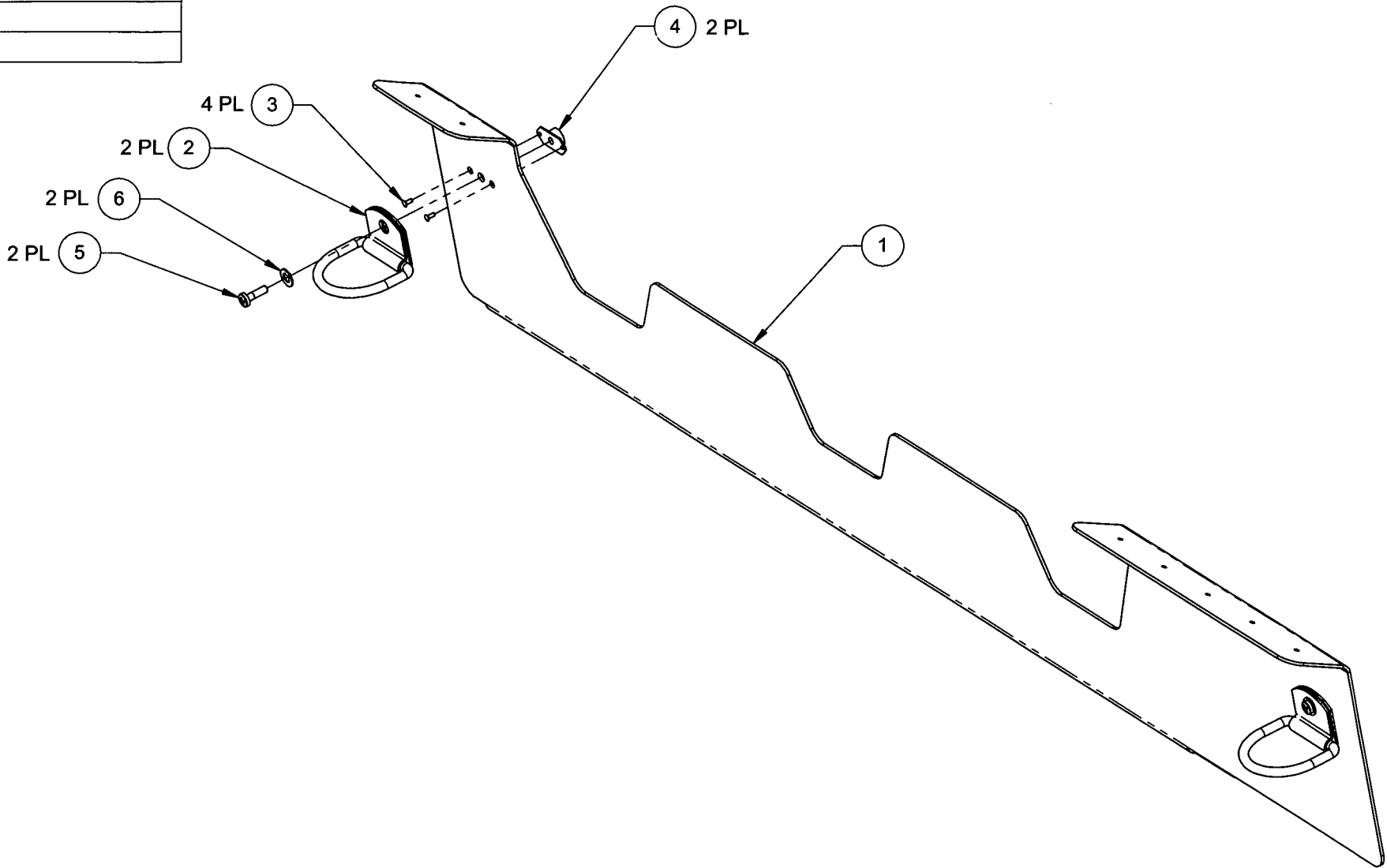
D5396-041 NET BRACKET ASSY LH

RELEASED  
2016-03-23  
16-548

- NOTES:
- 1) MATERIAL: N/A
  - 2) FINISH: NONE
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: IDENTIFY PER DART QSI 044 6.1
  - 7) WEIGHT: 2.77 lbs

APPROVED	A	NEW ISSUE		AK	16.02.11
	REV.	DESCRIPTION		BY	DATE
	DESIGN	DB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
	DRAWN	ML			
	CHECKED	AJS	DRAWING NO. D5396		REV. A
	MFG. APPR.	JLM			SHEET 1 OF 5
	APPROVED	WM	TITLE		SCALE
	DE APPR.	DS	NET BRACKET ASSY		NTS
	DATE	16.02.11	COPYRIGHT © 2016 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.		

ITEM	QTY -042	P/N	DESCRIPTION
	X	D5396-042	NET BRACKET ASSY RH
1	1	D5396-2	NET BRACKET RH
2	2	D5397-1	D RING
3	4	MS20426AD3-4	RIVET, SOLID, CSK
4	2	MS21059L4	NUTPLATE
5	2	MS27039-4-10	SCREW, PAN-HEAD
6	2	NAS1149F0432P	WASHER

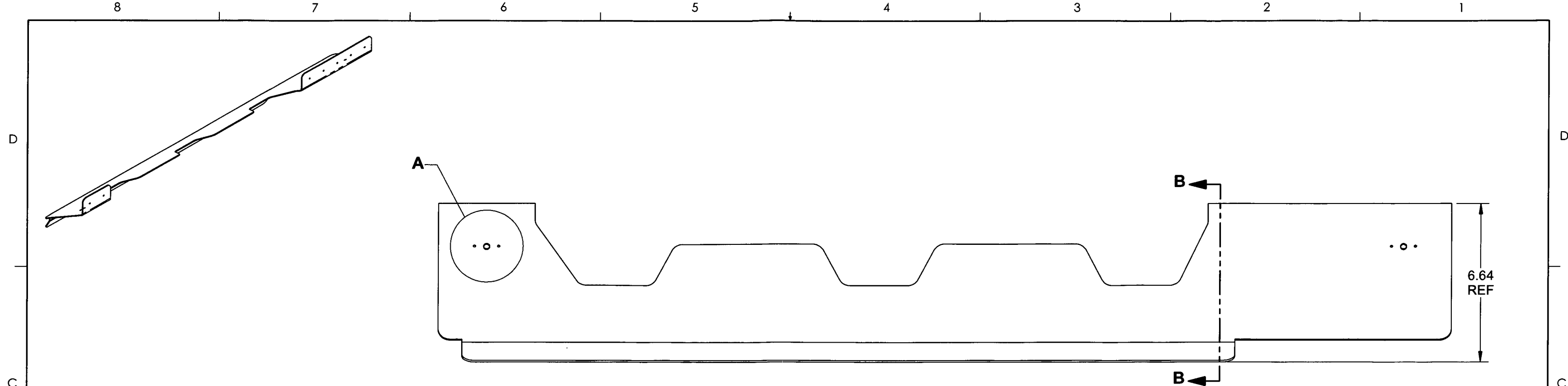


**D5396-042 NET BRACKET ASSY RH**

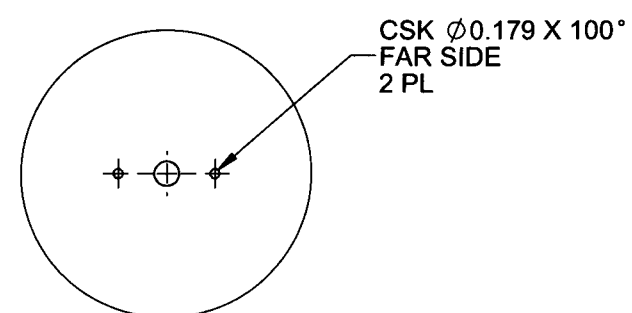
NOTES:  
1) MATERIAL: N/A  
2) FINISH: NONE  
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED  
4) UNITS: INCHES UNLESS OTHERWISE NOTED  
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX  
6) IDENTIFICATION: IDENTIFY PER DART QSI 044 6.1  
7) WEIGHT: 2.77 lbs

APPROVED

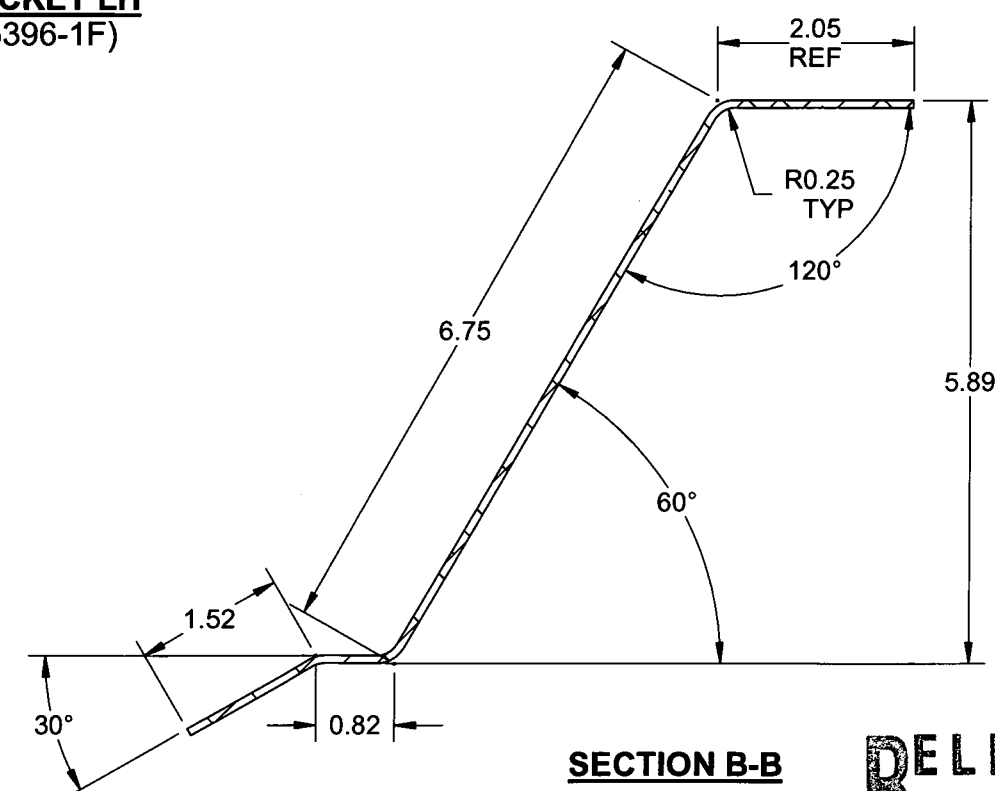
DESIGN	DB	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	ML		
CHECKED	AJS	DRAWING NO.	REV. A
MFG. APPR.	JLM	D5396	SHEET 2 OF 5
APPROVED	WM	TITLE	SCALE
DE APPR.	DS	NET BRACKET ASSY	NTS
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**D5396-1 NET BRACKET LH**  
(MAKE FROM D5396-1F)



**DETAIL A**  
2 PL



**SECTION B-B**

**RELEASED**  
2016-03-23

**NOTES:**

- 1) MATERIAL: MADE FROM D5396-1F
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1  
POWDER COAT "WHITE" (4.3.5.1) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 2.34 lbs

APPROVED

DESIGN	DB	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	ML		
CHECKED	AJS	DRAWING NO. <b>D5396</b>	REV. A
MFG. APPR.	JLM	SHEET 3 OF 5	
APPROVED	WM	TITLE	SCALE
DE APPR.	DS	<b>NET BRACKET ASSY</b>	NTS
DATE	16.02.11	COPYRIGHT © 2016 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

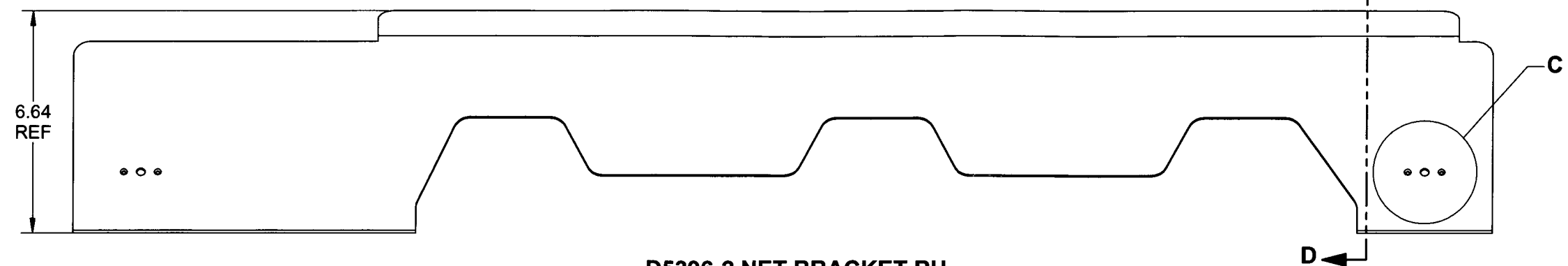
8 7 6 5 4 3 2 1

D

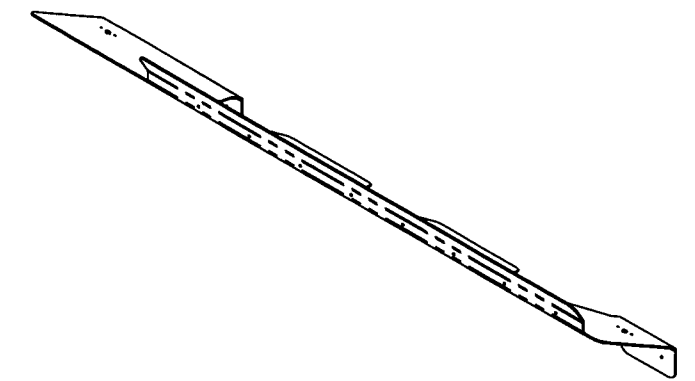
C

B

A



**D5396-2 NET BRACKET RH**  
(MAKE FROM D5396-1F)

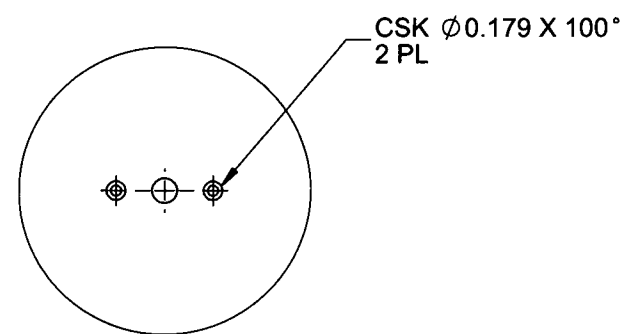


D

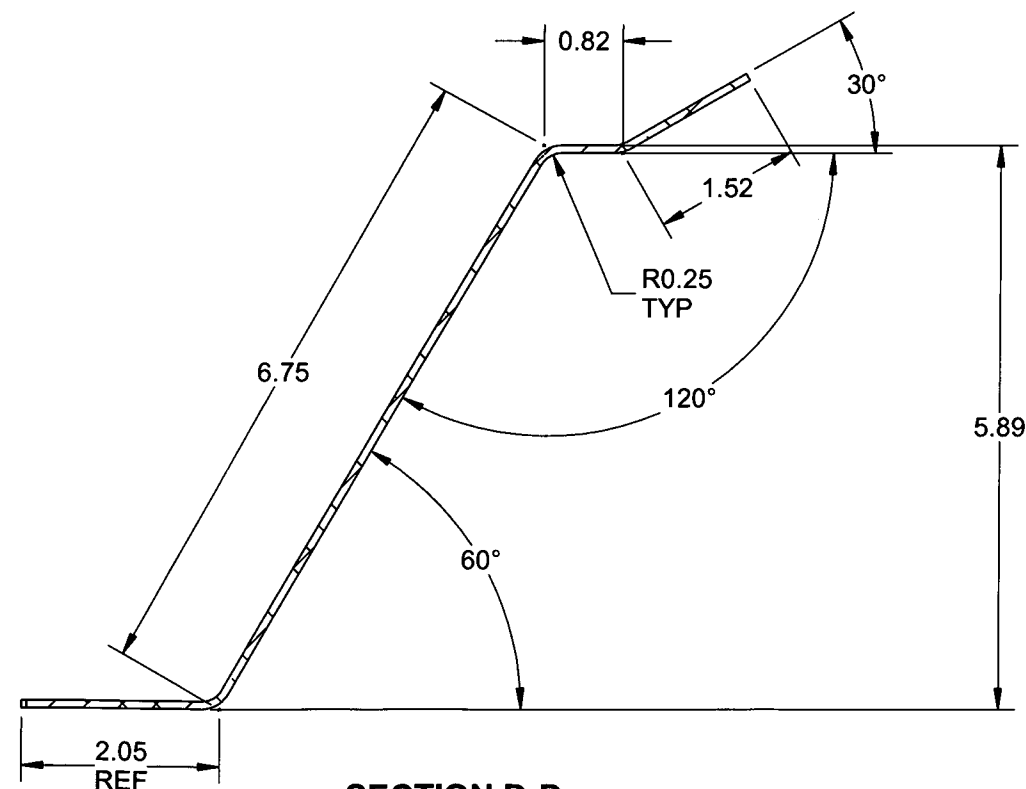
C

B

A



**DETAIL C**  
2 PL



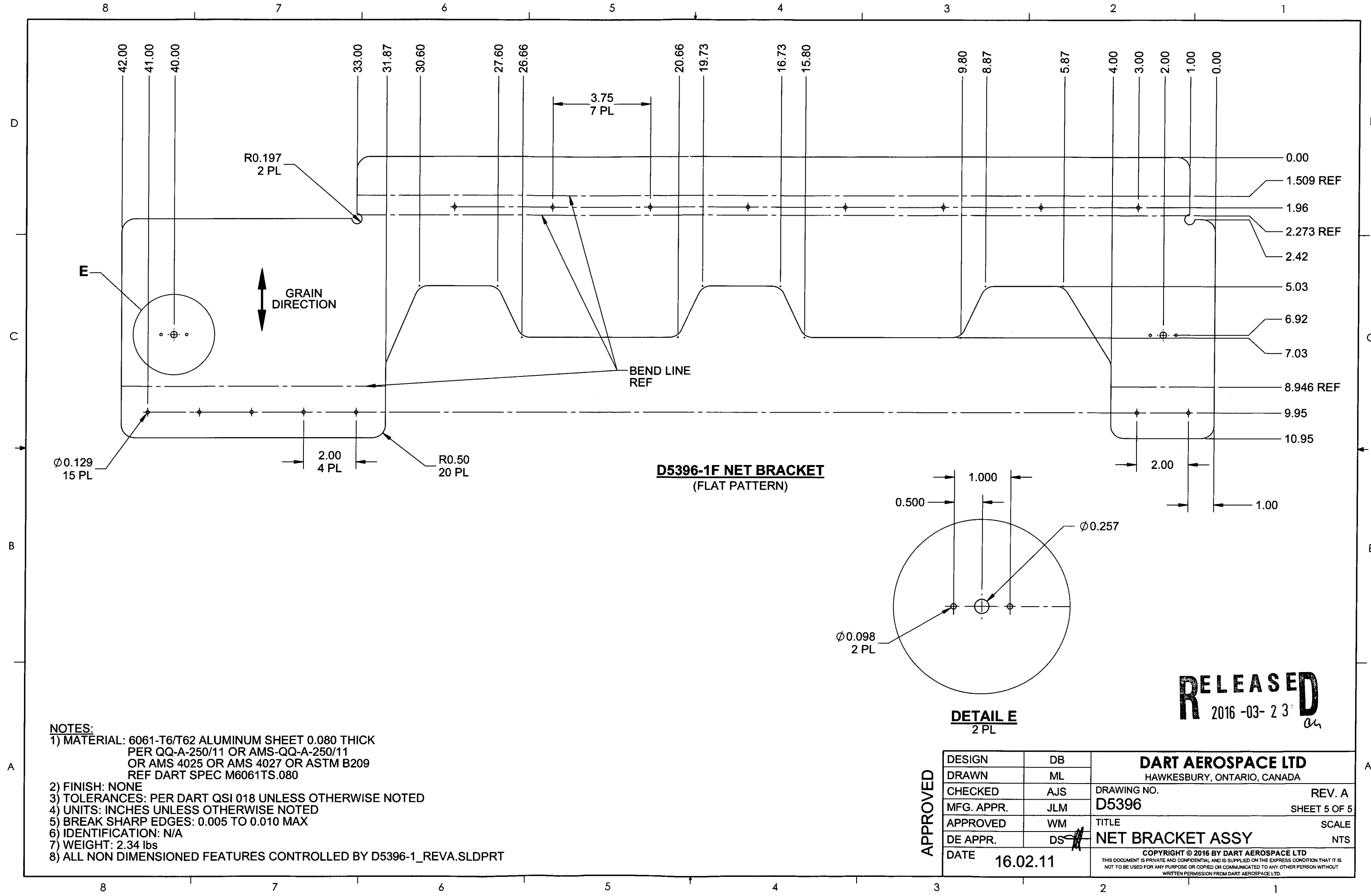
**SECTION D-D**

- NOTES:
- 1) MATERIAL: MADE FROM D5396-1F
  - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1  
POWDER COAT "WHITE" (4.3.5.1) PER DART QSI 005 4.3
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: N/A
  - 7) WEIGHT: 2.36 lbs

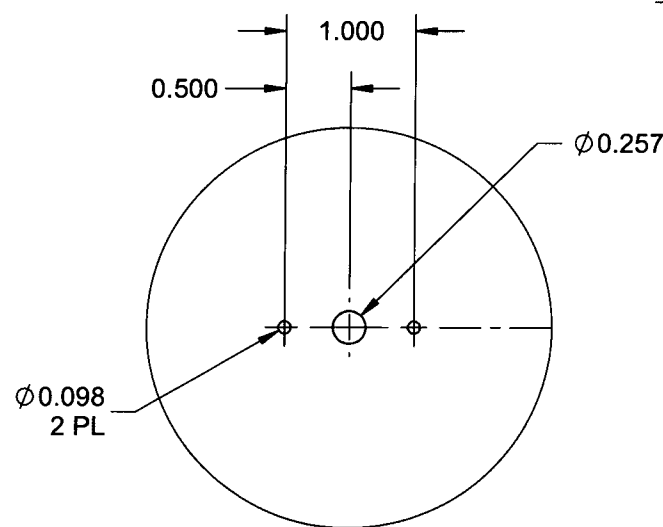
**RELEASED**  
2016-03-23

APPROVED

DESIGN	DB	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	ML		
CHECKED	AJS	DRAWING NO.	REV. A
MFG. APPR.	JLM	<b>D5396</b>	SHEET 4 OF 5
APPROVED	WM	TITLE	SCALE
DE APPR.	DS	<b>NET BRACKET ASSY</b>	NTS
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NOTES:  
1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET 0.080 THICK  
PER QQ-A-250/11 OR AMS-QQ-A-250/11  
OR AMS 4025 OR AMS 4027 OR ASTM B209  
REF DART SPEC M6061TS.080  
2) FINISH: NONE  
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED  
4) UNITS: INCHES UNLESS OTHERWISE NOTED  
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX  
6) IDENTIFICATION: N/A  
7) WEIGHT: 2.34 lbs  
8) ALL NON DIMENSIONED FEATURES CONTROLLED BY D5396-1\_REVA.SLDPRT



RELEASED  
2016-03-23  
an

APPROVED

DESIGN	DB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	ML		
CHECKED	AJS	DRAWING NO.	REV. A
MFG. APPR.	JLM	D5396	SHEET 5 OF 5
APPROVED	WM	TITLE	SCALE
DE APPR.	DS	NET BRACKET ASSY	NTS
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